

# Work Order ID 56392

Monday, February 22, 2010 11:21:55 AM



Page 1

Item ID: D3552-13

Accept



Setup Start



Revision ID:

Item Name: Door Prop

Stop



Start Date: 2/23/2010 Start Qty: 12.00



Cust Item ID:

Required Date: 3/2/2010 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan: MF

Date: 10-2-22

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3552

E

0.00

100



PURCHASING

0.00

Purchasing

Memo

Issue P/O: 11395  
Purchase Part Number: B6-220-530-140N  
Supplier: LS Technologies  
Certificate of conformity is required

Bl 10-2-22  
(12)

110



Receive & Inspect for Damage & Mat'l Certs

0.00

Per/H 09 (12)

Packaging

Memo

Ensure certificate of conformity is attached

120



QC6- Inspect dimensions to drawing

0.00

QC

Memo

Test for correct pressure

0.00

S. volen/25

712

B6 - 220 - 530 - 140N

02/23/10

**Work Order ID 56392**

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Page 2

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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

130

Operation  
Description

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

Set Up/  
Run Hours

0.00

Draw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Packaging

Memo

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

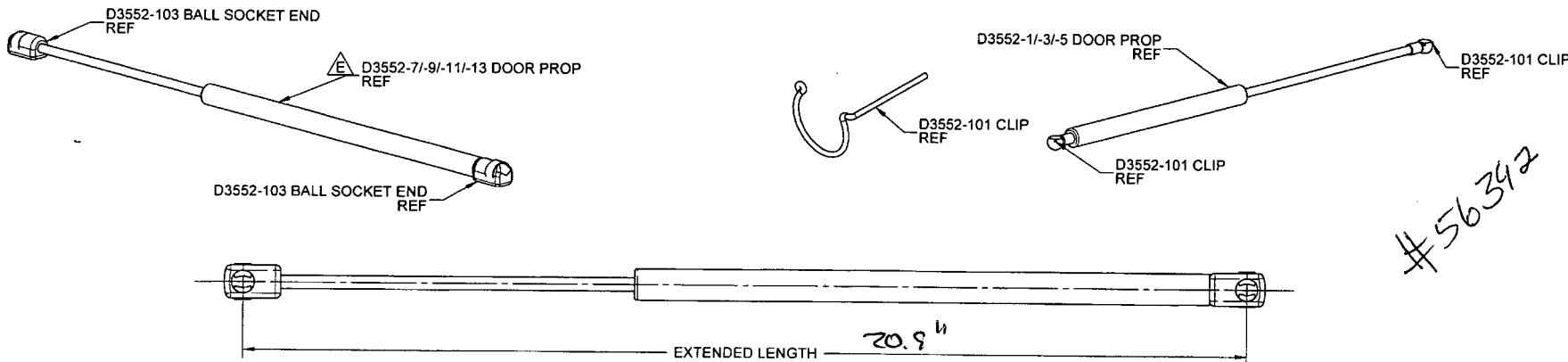
0.00

Memo

0.00



## SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	FORCE (N/lb)	END FITTING	MATERIAL	SUPPLIER	SUPPLIER PART NUMBER
D3552-1	DOOR PROP	220/8.66	530/20.6	70/15.7	10mm SS BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	C8-220-530-070N
D3552-3	DOOR PROP	200/7.87	490/19.3	200/45.0	10mm SS BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	C8-200-490-200N
D3552-5	DOOR PROP	175/6.89	430/16.9	150/33.7	10mm SS BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	C8-175-430-150N
D3552-7	DOOR PROP	220/8.66	530/20.9	70/15.7	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	B8-220-530-070N
D3552-9	DOOR PROP	200/7.87	490/19.3	200/45.0	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	B8-200-490-200N
D3552-11	DOOR PROP	240/9.45	575/22.6	150/33.7	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	B8-240-575-150N
D3552-13	DOOR PROP	220/8.66	530/20.9	140/31.5	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	B8-220-530-140N
D3552-101	CLIP	N/A	N/A	N/A	N/A	CARBON STEEL	LS TECHNOLOGIES	C9
D3552-103	BALL SOCKET END	N/A	N/A	N/A	N/A	NYLON	LS TECHNOLOGIES	B10

### D3552-X DOOR PROP

<b>E</b>	ADD P/N D3552-13 ZN B8-1, A8-1, D6-1, CHANGE NAME FROM "GAS SPRING" TO "DOOR PROP" THROUGH OUT DWG	<b>E</b>	10.02.03
<b>D</b>	ADD P/N D3552-101 ZN D6-1, C7-1, C1-1 AND D3552-103 ZN D1-1 AND C2-1 AND ZN B8-1; ADD NOTE REGARDING D3552-101 AND D3552-103 COMPATIBILITY ZN A8-1	<b>H5</b>	09.04.02
<b>C</b>	ADD D3552-11 AND CONVERSIONS FOR INSPECTION; UPDATE P/N FOR D3552-7	<b>LE</b>	07.06.01
<b>B</b>	ADD D3552-7/9; UPDATE DESC. D3552-1/3/-5	<b>LE</b>	06.10.24
<b>A</b>	NEW ISSUE	<b>LE</b>	06.09.15
REV.	DESCRIPTION	BY	DATE
DESIGN	<b>E</b>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<b>E</b>	DRAWING NO. <b>D3552</b>	
CHECKED	<b>E</b>	REV. E SHEET 1 OF 1	
MFG. APPR.	<b>E</b>		
APPROVED	<b>E</b>	TITLE <b>DOOR PROP</b>	
DE APPR.	<b>E</b>	SCALE NTS	
DATE	10.02.03		

**NOTES:**

- 1) IDENTIFICATION: IDENTIFY WITH DART P/N "D3552-X" AND B/N USING WHITE FINE POINT PERMANENT INK MARKER
- 2) D3552-101 CLIP IS ONLY COMPATIBLE WITH D3552-1/3/-5 DOOR PROPS
- 3) D3552-103 BALL SOCKET END IS ONLY COMPATIBLE WITH D3552-7/9-11-13 DOOR PROPS

**RELEASED**  
R 2008-010



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO11398

Purchase Order Date 2/22/10

PO Print Date 2/22/10

Page Number 1 of 1

**Order From :**

LS TECHNOLOGIES INC.  
303-103 STREET  
SASKATOON, SK S7N 1Y9  
CA

VC-LST0001

FAXED  
Feb-20

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	

**Ship To :** DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
Vendor Part Number							
1	SSA4/8-122-310-360N	Gas Spring	2/23/10 Yes	12.00 Each	FedEx Overnight	\$0.0000	\$0.00

**Special Inst:** As per DWG: D3969 Rev: B  
B#56386  
LS Tech. P/N SSA4/8-122-310-360N

2	B6-220-530-140N	Door Prop	2/23/10 Yes	12.00 Each	FedEx Overnight	\$36.8500	\$442.20
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**Special Inst:** As per DWG: D3552 Rev: E  
B# 56392  
LS Tech. P/N B6-220-560-140N

**PO Total:** \$442.20

**PO Instructions:**

Please advise on \$\$\$

Change Nbr: 1

Change Date: 2/22/10

No substitution or deviation without consent.  
Certificate of Conformity or Material Certification required when applicable

LS Technologies Canada Inc.

303 - 103 Street  
Saskatoon, SK Canada  
S7N 1Y9

# Packing Slip

P.O. No.	Date	Packing Slip #
11398	2/23/2010	5795

Name / Address
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship To
Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Rep	Ship Date	Ship Via
Nolan	2/23/2010	Fed-Ex

Qty	Description
12	SSA4/8-122-310-360N ( D3969 ) Stainless Gas Spring
12	B6-220-530-140N Gas Spring as per DWG D3552 Rev E

Shipping Via FED EX Collect Tracking # 793293450016

Total GST  
Business Number: 875007718



303 – 103<sup>rd</sup> Street, Saskatoon, Saskatchewan, Canada S7N 1Y9  
Ph: (306) 683-5000 Fax: (306) 683-6403

## Certificate of Compliance

This is to certify that the parts listed below meets specifications as required by your order.

12 Units: B6-220-530-140N Gas Spring as per DWG D3552 Rev E

**Country of Manufacture:** Canada  
**Date of Manufacture :** Feb 2010  
**This product is ROHS compliant.**

*S color 1/25*

We certify no mercury was used in the manufacture of this order.

Purchase Order # 11398  
Invoice # 5795

L S Technologies Inc Canada

A handwritten signature in black ink, appearing to read "Nolan Fehr".

Nolan Fehr  
Manager